1.2.6 使用 Program transfer tool 將程式從 PC 轉到 CF 卡

在新版的 program transfer tool，可將程式從 PC 直接傳輸至 CF 卡中。

在 CF 卡中有下列兩種儲存格式：

1. 一般 CF 卡格式

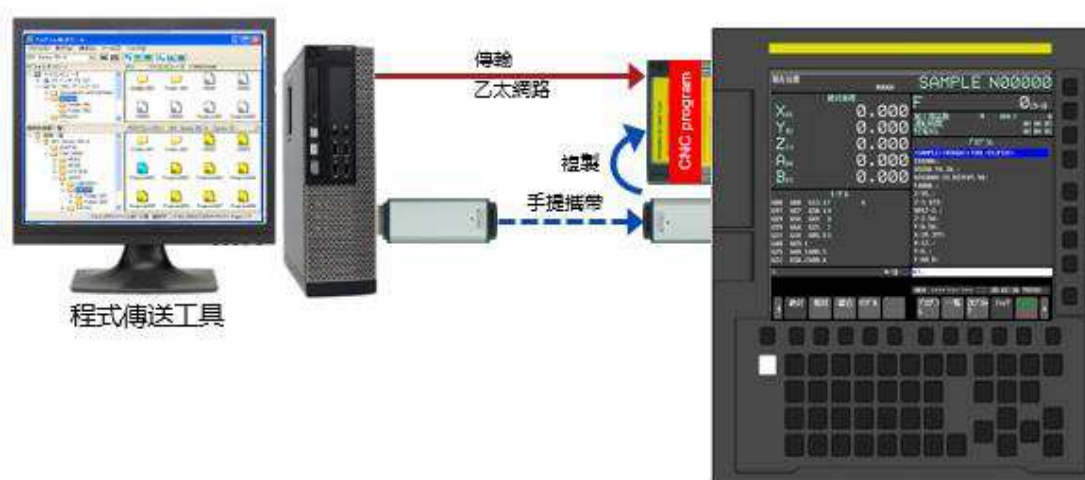   - 如同一般儲存方式，存在此格式中的加工程式，CNC 只能使用 DNC 或 M198 的方式進行呼叫。

2. FANUCPRG.BIN 格式

   - 由 FANUC 的 PC 小工具或是在 0i-F PLUS 上直接分割出來的 FANUCPRG.BIN 格式，存在此格式中的加工程式可視為存在 CNC 記憶體內，也就是可以直接編輯，也可使用 MEM 指定主程式。

   (PC 小工具：Memory card program operation_Editor)

   (A08B-9010-J700#ZZ11)

1.2.6.1 程式從 PC 轉到一般 CF 卡格式中

■ 支援版本

Program transfer tool：第 12 版以後

CNC 版本：如下圖所示

Software	Drawing number	Series	Edition
Series 30*i* -B CNC System Software (STEP1 series)	A02B-0323-H501#G301 G311 G321 G331 G351	G301 G311 G321 G331 G351	92 or later 90 or later 92 or later 92 or later 90 or later
Series 30*i* -B CNC System Software (STEP2 series)	A02B-0323-H501#G303 G313 G323 G333 G353	G303 G313 G323 G333 G353	01 or later
Series 31*i* -B CNC System Software (STEP1 series)	A02B-0327-H501#G401 G402 G411 G451	G401 G402 G411 G451	92 or later 12 or later 92 or later 12 or later
Series 31*i* -B CNC System Software (STEP2 series)	A02B-0327-H501#G403 G404 G413 G453	G403 G404 G413 G453	01 or later
Series 31*i* -B5 CNC System Software (STEP1 series)	A02B-0326-H501#G421 G422 G431 G481	G421 G422 G431 G481	92 or later 12 or later 90 or later 12 or later
Series 31*i* -B5 CNC System Software (STEP2 series)	A02B-0326-H501#G423 G424 G433 G483	G423 G424 G433 G483	01 or later
Series 32*i* –B CNC System Software (STEP1 series)	A02B-0328-H501#G501 G511 G521	G501 G511 G521	92 or later 90 or later 10 or later
Series 32*i* –B CNC System Software (STEP2 series)	A02B-0328-H501#G503 G513 G523	G503 G513 G523	01 or later
Series 0*i* –F CNC System Software (STEP1 series)	A02B-0340-H501#D4G1 A02B-0339-H501#D6G1	D4G1 D6G1	28 or later
Series 0*i* –F CNC System Software (STEP2 series)	A02B-0340-H501#D4G2 D5G2 A02B-0339-H501#D6G2 D7G2	D4G2 D5G2 D6G2 D7G2	01 or later

Fast Ethernet 版本：如下圖所示

Software	Series	Edition
Series 30*i* -B Series 31*i* -B Series 32*i* -B Fast Ethernet Software	658K	19 or later
Series 0*i* -F Fast Ethernet Software	658B	06 or later

圖形版本：如下圖所示

Software	Series	Edition
Graphic Software	60VP	17 or later
Graphic Software	60VS	08 or later

■ **操作方式**

將 CF 卡插到 CNC 上後，執行 program transfer tool，即可在左方看到 M_CARD (V15 版之後名稱為"CF_TEXT")的資料夾，選擇後，即可看到 CF 卡內的程式，也將程式在 PC 與 CF 卡之間進行傳輸。(操作參考 1.2.5.2 章節)

Files in the memory card are displayed.

When memory card is inserted, [M_CARD] is displayed.

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